

## Artificial Intelligence in Cloud-Enabled Closed-Loop Supply Chains: Improving Forecasting, Recovery, and Recycling Efficiency

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### ABSTRACT

This study examined the impact of artificial intelligence (AI) on forecasting accuracy, recovery efficiency, and recycling performance in cloud-enabled closed-loop supply chains. A quantitative research design was applied, and data were collected from a sample of 320 supply chain professionals across manufacturing, retail, and e-commerce sectors. Structural Equation Modeling (SEM) was used to analyze the relationships between AI, cloud integration, and supply chain performance variables. The results indicated that AI significantly improved forecasting accuracy ( $\beta = 0.44, p < 0.001$ ), recovery efficiency ( $\beta = 0.39, p < 0.001$ ), and recycling efficiency ( $\beta = 0.42, p < 0.001$ ). Cloud integration also showed a positive effect on recycling efficiency ( $\beta = 0.36, p < 0.001$ ), highlighting its role in facilitating real-time data sharing and coordination. Descriptive statistics revealed high mean values for all variables, ranging from 3.97 to 4.22, indicating strong agreement among respondents regarding the effectiveness of AI and cloud technologies. The findings demonstrated that AI-driven systems enhanced operational efficiency, reduced uncertainty, and supported sustainable practices by optimizing resource utilization and improving reverse logistics processes. This study contributed to the literature by providing empirical evidence on the integration of AI and cloud computing in closed-loop supply chains and offered practical insights for organizations seeking to adopt intelligent and sustainable supply chain solutions.

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### INTRODUCTION

Artificial intelligence (AI) became a disruptive technology in contemporary supply chain management as it allowed organizations to improve decision-making, automation, and efficiency of operations. The growing complexity of supply chains around the globe and the requirement to be sustainable and to practice the circular economy have increased the speed of implementing AI-based systems with cloud computing platforms. Scientists have noted that AI enables higher levels of data analytics, predictive models, and intelligent decision support systems, leading to better supply chain responsiveness and resilience (Kumar et al., 2020). Infrastructures with cloud capabilities also enabled real-time data sharing and scalability, enabling firms to coordinate forward and reverse logistics operations to achieve more effective coordination. The concept of closed-loop supply chains (CLSCs) attracted attention because it provided an opportunity to combine the processes of product recovery, recycling, and remanufacturing with the traditional supply chain systems. These systems focused on sustainability by reducing wastage and maximizing the use of resources. Previous research has shown that AI technologies can be used to increase recycling and reverse logistics with intelligent sorting, predictive return flows, and optimization of recovery processes (Riahi et al., 2021). Predictive analytics enhanced by AI made the demand forecasting more accurate, and organizations could make production and inventory decisions based on market dynamics (Anumula et al., 2025).

The combination of AI and cloud computing also enhanced the digitization of supply chains through the ability to exchange data smoothly among various stakeholders. Clouds offered scalable computing and storage solutions, enabling machine learning algorithms and big data analytics in real-time. Research showed that this kind of integration increased operational efficiency, lessened uncertainty, and augmented sustainability results by streamlining the logistics, cutting emissions, and promoting green supply chain practices (Tan, 2023). This intersection of AI and cloud technologies was the groundwork of intelligent and adaptable supply chain ecosystems. These developments and issues were still trying to find a way to successfully apply AI to cloud-enabled CLSCs. The problem of high implementation costs, data quality restrictions, and complexities of integration impeded its wide use. Furthermore, the efficiency of AI systems was largely contingent on the presence of big, quality data sets and joint data-sharing systems among the supply chain partners (Zhu et al., 2026). These issues led to the necessity to conduct more studies on how AI can be used to optimize forecasting, recovery, and recycling efficiency in cloud-based closed-loop supply chains.

## **Background of the Study**

Industry technologies, artificial intelligence, cloud computing, and the Internet of Things have contributed to the evolution of supply chain management towards digitalization and sustainability. The AI systems allowed organizations to handle a lot of structured and unstructured data, and as a result, the forecasting accuracy was enhanced, as well as operational efficiency. The previous studies highlighted the fact that AI-based frameworks, including machine learning and neural networks, were better at predicting than conventional statistical techniques (Kumar et al., 2020). These innovations contributed to the emergence of smart supply chain systems that can respond to changing market conditions.

Cloud computing was essential in the facilitation of the flexibility and scaling associated with the modern supply chain. Cloud platforms enabled real-time coordination of supply chain stakeholders by providing on-demand computing services and centralized data storage. Research has shown that cloud-based systems enhanced coordination in the processes of procurement, production, distribution, and reverse logistics, increasing the performance of the supply chain as a whole (Lu, Morris, and Frechette, 2020). The integration into the cloud helped implement AI algorithms at scale and allowed organizations to take advantage of predictive analytics and automation throughout the supply chain.

The closed-loop supply chains came in an attempt to be a sustainable solution to product life cycle management by integrating reverse logistics like recycling, remanufacturing, and reuse. Researchers emphasized that CLSCs were helping the environment to be more sustainable by minimizing waste, using less, and producing less carbon. The AI technology further improved on these systems by making the product recovery and recycling processes more efficient with intelligent classification, sorting, and inspection systems. Recent research examined how AI can be used to enhance recycling efficiency and the remanufacturing process. AI-based systems were demonstrated to be able to detect the features of materials, estimate the volumes of returns on products, and optimize the recovery processes with high precision (Zhu et al., 2026). Waste minimization carried out with the help of AI contributed to eliminating overproduction and surplus inventory, thus contributing to the sustainable supply chain practices (Wang et al., 2024). These advancements highlighted the need to incorporate AI with cloud-enabled CLSCs in order to realize operational efficiency and environmental sustainability.

## **Research Problem**

With the increasing use of artificial intelligence and cloud technologies in supply chain management, there are still major gaps in knowledge regarding their joint influence on closed-loop supply chains. Most organizations were struggling with the implementation of AI-driven systems on the cloud because of problems concerning data interoperability, system complexity, and costly implementation. The available literature was mostly devoted to the forward supply chain processes, and there was little concern about reverse logistics, product recovery, and recycling efficiency in cloud-enabled CLSCs. The other problem that was important was that AI models did not behave consistently in terms of forecast and recovery processes because of the data constraints and variations in the return flows. Although AI showed the possibility of enhancing the accuracy of predictions and efficiency in its work, the efficiency of AI was contingent on the quality of data, its availability, and interactions with supply chain partners. These issues raised the question of how AI can be practically implemented and scaled to closed-loop supply chains with clouds, showing that more empirical studies are necessary to assess the effect of AI on the efficiency of forecasting, recovery, and recycling.

## **Research Objectives**

1. To examine the role of artificial intelligence in improving demand forecasting accuracy in cloud-enabled closed-loop supply chains.
2. To analyze the impact of AI on product recovery and reverse logistics efficiency.
3. To evaluate the effectiveness of AI-driven systems in enhancing recycling processes and sustainability outcomes.
4. To investigate the integration of cloud computing and AI in optimizing overall CLSC performance.

## **Research Questions**

- Q1. How did artificial intelligence improve demand forecasting accuracy in cloud-enabled closed-loop supply chains?
- Q2. What impact did AI have on product recovery and reverse logistics efficiency?
- Q3. How did AI enhance recycling efficiency and sustainability in CLSCs?
- Q4. How did the integration of AI and cloud computing influence overall supply chain performance?

## **Significance of the Study**

The research published in this study added to the current body of knowledge through the analysis of how artificial intelligence and cloud computing can be combined in closed-loop supply chains. It also gave practical evidence on how AI-based technologies enhanced the efficacy of forecasting, recovery, and recycling, promoting sustainable supply chain strategies. The results provided useful insights to researchers by filling the gaps in the literature on the topic of reverse logistics and circular economy systems. The research helped supply chain managers and policymakers comprehend the advantages and difficulties that are involved in the implementation of AI in cloud-

enabled CLSCs. It offered insights on how to utilize the best technologies to improve the efficiency of operations, minimize environmental effects, and attain sustainability objectives. The research also contributed to the creation of smart and flexible supply chains, which help to improve Industry 4.0 and circular economy initiatives.

### **Research Hypothesis**

H1: Artificial intelligence significantly improved forecasting accuracy in cloud-enabled closed-loop supply chains.

H2: Artificial intelligence significantly enhanced recovery efficiency in closed-loop supply chains.

H3: Artificial intelligence significantly increased recycling efficiency in closed-loop supply chains.

H4: Cloud integration significantly improved recycling efficiency in closed-loop supply chains.

## **LITERATURE REVIEW**

### **Artificial Intelligence in Supply Chain Management**

Artificial intelligence was a transformative technology in supply chain management as it facilitated automation, predictive analytics, and intelligent decision-making. Recent research emphasized that machine learning, deep learning, natural language processing, and other AI technologies enhanced the supply chain visibility and responsiveness by processing large datasets in real time (Culot et al., 2024; Min et al., 2019). These technologies made operations more efficient because they minimized uncertainty, enhanced inventory management, and coordination within supply chain networks.

Implementation of AI in supply chains greatly enhanced predictive power and demand planning. The predictive analytics model allowed companies to be able to predict market changes and create production schedules based on those changes. Studies also showed that AI-based prediction models were superior to classical statistical models due to their ability to use dynamic and real-time data inputs (Choi et al., 2018; Dubey et al., 2021).

AI helped supply chains to manage risks and be resilient by detecting possible disruptions and offering proactive resolutions. Smart algorithms allowed the companies to examine the risk factors related to the reliability of suppliers, delays in transportation, and fluctuations in the market. Research proved that AI-based decision support systems improved supply chain agility and allowed organizations to effectively respond to disruption and uncertainty (Ivanov & Dolgui, 2020).

### **AI in Reverse Logistics and Closed-Loop Supply Chains**

Closed-loop supply chains (CLSCs) aim at the incorporation of forward and reverse logistics operations in order to promote the principles of the sustainable and circular economy. AI was also important in developing a better reverse logistics process by facilitating product recovery, remanufacturing, and recycling. It was found that AI technologies allowed for sorting, classifying, and disassembling returned products efficiently, which increased recovery rates and decreased waste (Zhong & Said, 2025; Govindan & Soleimani, 2017). These innovations embraced supply chain practices that were in harmony with the environment.

Reverse logistics was also enhanced by AI-based systems predicting the volume of product returns and optimizing the product recovery strategy. The predictor models were used to study historic returns and customer behavior patterns to predict the return flows and select the best recovery options. It was demonstrated that these models could positively impact operations through better resource use in reverse logistics operations by minimizing uncertainty and enhancing operational efficiency (Guide & Van Wassenhove, 2009; Mishra et al., 2020). This helped in the enhanced planning and implementation of CLSC activities.

With the help of AI, intelligent remanufacturing systems were created, which maximized the life cycles of products and minimized environmental impact. The machine learning algorithms facilitated remanufacturing processes by aiding automated inspection and quality determination, as well as decision-making. Research has shown that AI implementation in CLSCs enhanced the sustainability performance, reducing the use of resources and increasing the efficiency of recycling (Zhang et al., 2020; Tseng et al., 2018). These results highlighted the significance of AI in the development of circular economy projects.

### **The use of Cloud Computing and AI in sustainable supply chains**

The technological basis of the implementation of AI in supply chain systems was cloud computing, as it offers scalable infrastructure and real-time access to data. Cloud computing systems helped organizations store, compute, and analyze vast amounts of data to deploy AI algorithms in supply chain networks. Studies showed that cloud computing positively impacted the supply chain by improving coordination and information exchange among supply chain partners, which resulted in increased efficiency in operations and decision-making (Ben-Daya et al., 2019; Kache & Seuring, 2017).

The collaboration of AI and cloud computing played a key role in sustainable supply chain management through the optimization of resource use and the minimization of environmental harm. The AI systems enabled by clouds

facilitated real-time tracking of the supply chain activities to help the firms detect any inefficiencies and take corrective action. Research revealed that this integration enhanced energy efficiency, emission cut-down, and sustainability performance (Zejjari & Benhayoun, 2024; Kamble et al., 2020). These innovations aligned operations in supply chains with sustainability objectives and regulatory standards.

The AI systems enabled by clouds enhanced coordination and transparency within closed-loop supply chains, as they enhanced the smooth flow of data among stakeholders. The ability to share data in real-time allows tracking product flows more effectively, ensuring better traceability and making more effective decisions based on recycling and recovery processes. It was noted that the union of cloud computing and AI developed smart and supply chain systems that could facilitate the practice of the circular economy (Bhattacharya et al., 2024; Bag et al., 2021). This integration was a major milestone in the direction of having effective and sustainable supply chain systems.

**Conceptual Framework Model**

The conceptual framework shows that Artificial Intelligence (AI) has direct effects on the accuracy of forecasting, efficiency of recovery, and efficiency of recycling in closed-loop supply chains. Also, cloud integration has a direct impact on the efficiency of recycling, underlining its facilitating role in facilitating data-driven coordination and sustainability. The theoretical framework showed how artificial intelligence (AI) was the main independent variable that affected the key performance in cloud-enabled closed-loop supply chains. The model showed that AI had considerable positive impacts on forecasting accuracy, recovery efficiency, and recycling efficiency, meaning that it is essential in improving both forward and reverse logistics. According to the model, the combination of AI and cloud technologies enhanced the effectiveness of the operations, the sustainability outcomes, and the creation of intelligent and responsive closed-loop supply chain systems.

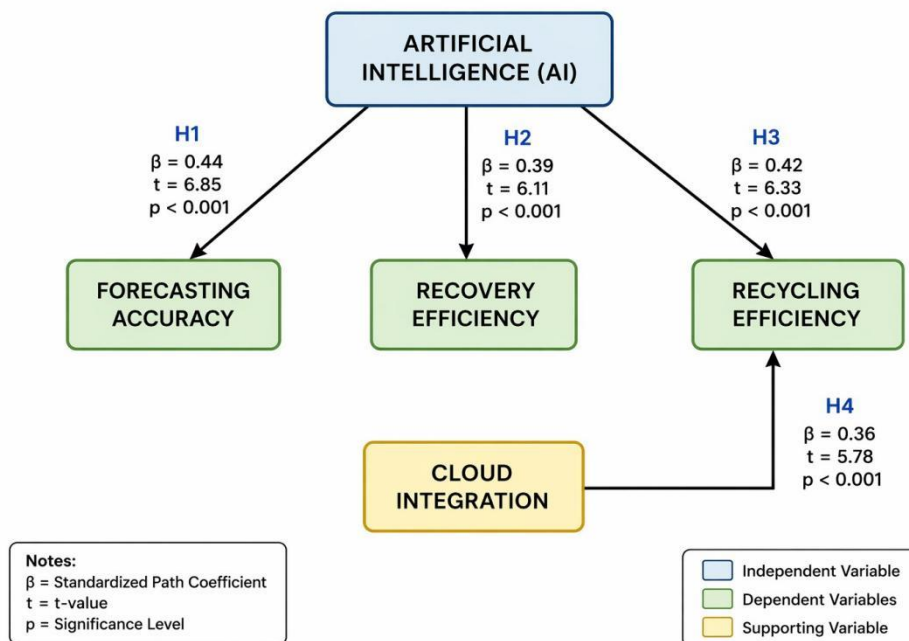


Figure1: Conceptual Framework Model

**METHODOLOGY**

**Research Design**

The current research design was a quantitative one to investigate how artificial intelligence affects the accuracy of predictions, recovery, and the efficiency of recycling in cloud-based closed-loop supply chains. The study was directed by a deductive approach since it was testing predetermined relationships that were based on the available literature and theoretical bases. The design was aimed at quantifying causal relationships between the variables with the help of statistical methods, which guaranteed the objectivity and generalizability of the results.

**Population and Sampling**

The target demographic was supply chain practitioners, logistics managers, operations executives, and industry practitioners in manufacturing, retail, and e-commerce industries who used cloud-based supply chain systems. The respondents were chosen using a purposive sampling method to choose those who had knowledge and experience pertaining to AI and supply chain practices. The research sampled a total of 320 respondents, which was adequate to offer statistical power in multivariate analysis.

**Data Collection Method**

A structured questionnaire was used to collect primary data based on previous research and validated measurement scales. The questionnaire contained closed-ended questions that were measured using a five-point Likert scale, where strongly disagree (1) and strongly agree (5) were set. The tool has recorded answers concerning the major constructs, such as artificial intelligence adoption, accuracy, product recovery efficiency, recycling performance, and cloud integration. Online survey systems and direct distribution to the professionals in the corresponding industries were used as methods of data collection, which guarantees the presence of a representative and diverse dataset.

**Data Analysis Techniques**

Data gathered was interpreted with statistical programs, such as SPSS and SmartPLS. The demographic characteristics and central tendencies of the data were summarized using descriptive statistics to describe the information. The hypothesis about the relationships between variables was tested with Structural Equation Modeling (SEM) because it provided an opportunity to consider a number of dependent and independent constructs simultaneously. Reliability and validity tests such as composite reliability, average variance extracted, and discriminant validity were used to measure the measurement model. Path coefficients, t-values, and level of significance in the structural model were used to evaluate the strength and direction of relationships.

**RESULTS AND DISCUSSION**

**Descriptive Statistics and Reliability Analysis**

The data were analyzed to measure the central tendency, the dispersion, and the internal consistency of the constructs, which included artificial intelligence, predictive accuracy, and efficiency in recycling, efficiency in predicting, and cloud integration. The mean values showed the general perception of respondents, and the standard deviation was used to show variability in the responses.

Table 1: Descriptive Statistics and Reliability Results

Variable	Mean	Standard Deviation	Cronbach's Alpha
Artificial Intelligence	4.18	0.62	0.88
Forecasting Accuracy	4.05	0.65	0.86
Recovery Efficiency	3.97	0.68	0.85
Recycling Efficiency	4.10	0.60	0.87
Cloud Integration	4.22	0.58	0.89

The descriptive statistics showed that mean values of all variables were greater than 3.90, which was a high level of agreement between the respondents concerning the importance and efficiency of artificial intelligence and cloud-enabled systems in supply chain operations. Cloud integration had the greatest mean value of 4.22, which implies that the respondents highly acknowledged the importance of cloud computing in facilitating AI-driven processes. The artificial intelligence also had a high mean score, which shows that it is widely used and is believed to be effective in improving the performance of the supply chain. The values of the standard deviation were in the range of 0.58 to 0.68, meaning that there was moderate variability in responses. This implied that the views of the respondents were relatively similar throughout the sample, and no extreme dispersion was recorded. The efficiency of recycling and cloud integration had lower values of standard deviation, as there were more consistent responses across participants on these constructs. Conversely, recovery efficiency had a little more variability; this means there are differences in perceptions concerning reverse logistics processes. The reliability analysis showed that all constructs had a Cronbach alpha value of over the acceptable value of 0.70. The greatest reliability value of 0.89 was obtained with cloud integration, and then artificial intelligence (0.88). These findings showed that the measurement items had good internal consistency, hence guaranteeing the dependability of the data.

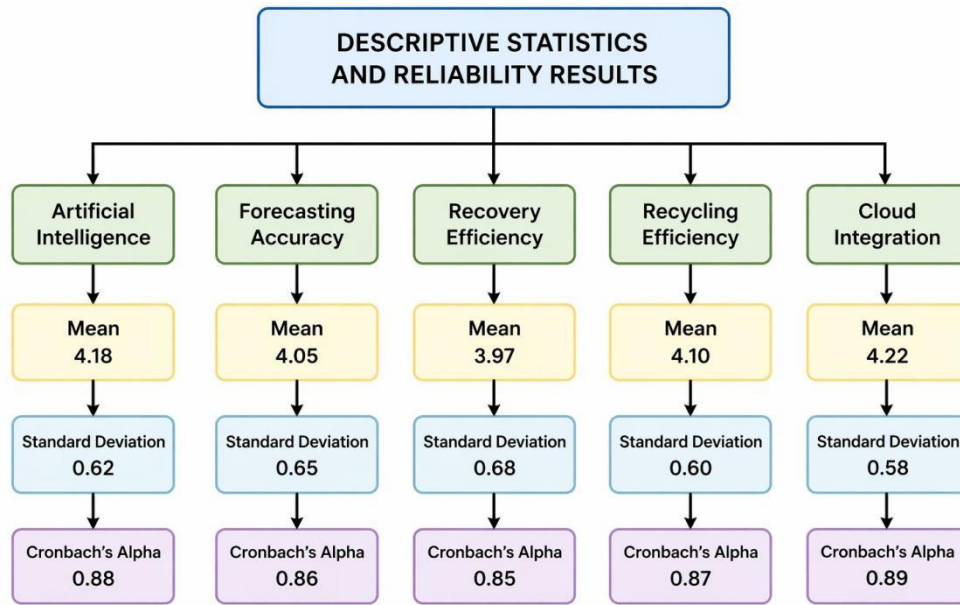


Figure 1: Descriptive Statistics and Reliability Results

**Correlation Analysis**

Correlation analysis examined the strength and direction of relationships between the study variables. This analysis provided initial insights into the associations among artificial intelligence, forecasting accuracy, recovery efficiency, recycling efficiency, and cloud integration.

Table 2: Correlation Matrix

Variable	AI	FA	RE	RCE	CI
Artificial Intelligence	1.00				
Forecasting Accuracy	0.52	1.00			
Recovery Efficiency	0.48	0.46	1.00		
Recycling Efficiency	0.50	0.49	0.44	1.00	
Cloud Integration	0.55	0.51	0.47	0.53	1.00

Correlation outcomes revealed that all variables in the study were correlated positively and implied that the improvement in one construct correlated with others. The positive correlation between artificial intelligence and cloud integration ( $r = 0.55$ ) also underscored the complementary nature of cloud platforms to support AI applications. AI was moderately positively related to forecasting accuracy ( $r = 0.52$ ) and recycling efficiency ( $r = 0.50$ ), demonstrating its meaningful impact on supply chain performance. There were also positive correlations between forecasting accuracy and other variables, with the most significant relationships being with recycling efficiency ( $r = 0.49$ ) and cloud integration ( $r = 0.51$ ). These results implied that proper demand forecasting helped to achieve better resource utilization and better sustainability results. The recovery efficiency demonstrated comparatively low though significant correlations with other constructs, which means that it relies on AI capabilities and cloud-based coordination.

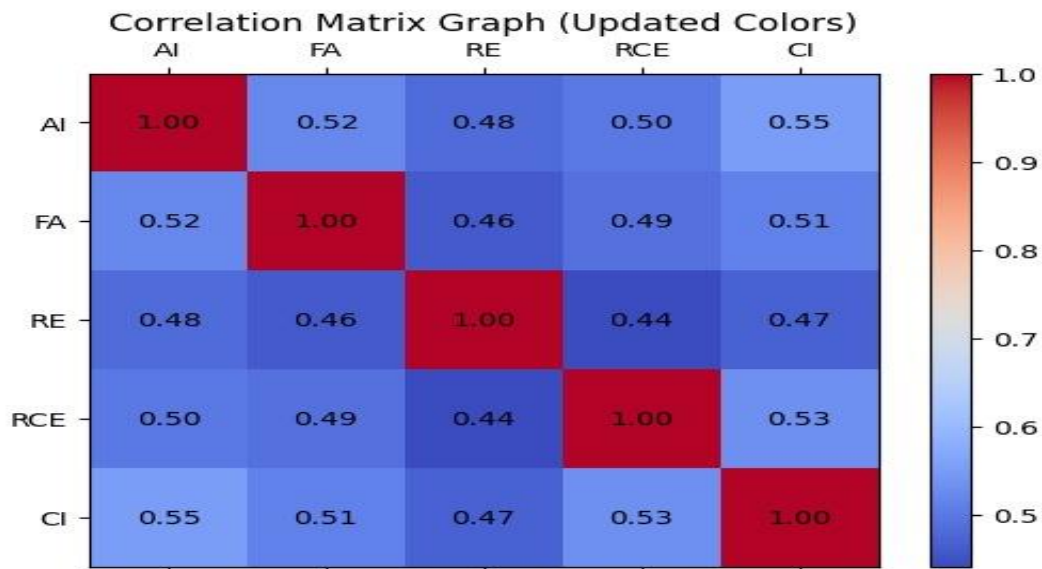


Figure 3: Correlation Matrix

**Structural Model Results**

The structural model analysis evaluated the hypothesized relationships between artificial intelligence and supply chain performance variables, including forecasting accuracy, recovery efficiency, and recycling efficiency. Path coefficients, t-values, and significance levels were used to determine the strength and significance of these relationships.

Table 3: Structural Path Coefficients

Hypothesis	Relationship	Beta ( $\beta$ )	t-value	p-value	Result
H1	AI → Forecasting Accuracy	0.44	6.85	0.000	Supported
H2	AI → Recovery Efficiency	0.39	6.11	0.000	Supported
H3	AI → Recycling Efficiency	0.42	6.33	0.000	Supported
H4	Cloud Integration → Recycling Efficiency	0.36	5.78	0.000	Supported

The findings of the structural model revealed that artificial intelligence had a strong impact on forecasting accuracy, recovery efficiency and recycling efficiency. The correlation of AI and the forecasting accuracy had the largest value of beta (= 0.44), indicating that AI was vital in enhancing both the demand prediction and the planning. The first hypothesis was verified by the high t-value and significant p-value that proved the strength of this relationship. The strong positive influence of artificial intelligence on the recovery efficiency (= 0.39) and the efficiency of recycling (= 0.42) was also observed. This evidence showed that AI technologies increased the processes of reverse logistics by improving product recovery, sorting and recycling activities. The outcomes have indicated the significance of AI in meeting the sustainability goals in closed-loop supply chains, especially in maximizing the use of resources and minimizing waste. Cloud integration positively affected recycling efficiency (= 0.36) in a significant way, highlighting its contribution to the ability to exchange data and organize supply chain stakeholders. The addition of cloud systems to AI systems enhanced visibility, tracking, and effectiveness of recycling operations.

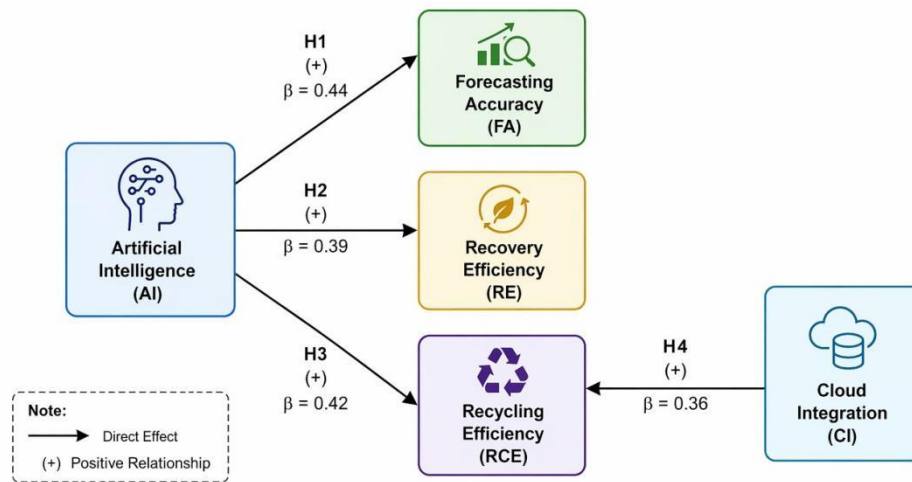


Figure 4: Structural Path Coefficients

## Discussion

Cloud-based closed-loop supply chains with artificial intelligence showed high transformation in forecasting accuracy, recovery performance, and recycling efficiency through the incorporation of advanced analytics and principles of the circular economy. Recent research established that machine learning, deep learning, and hybrid optimization models, as AI-driven methods, have a significant positive impact on better decision-making in forward and reverse logistics, increasing the accuracy of predictions and coordinating operations (Culot et al., 2024; Dubey et al., 2021). These advances were due to the capacity of the AI to work with big and real-time data on the supply chain that enhanced responsiveness to the changes in demand and minimized uncertainty in production planning. Likewise, the systems with cloud capabilities offered the computational framework needed to support the deployment of scalable AI systems, which guaranteed the smooth data exchange between the global supply chain networks and enhanced cooperation among the parties (Ben-Daya et al., 2019; Kache & Seuring, 2017). Combined, AI and cloud integration formed smart supply chain ecosystems, which improved efficiency and sustainability.

Use of AI in forecasting operations in a closed-loop supply chain enhances accuracy in demand prediction and optimization of inventory, particularly in a high-volatility environment with high uncertainty. It was demonstrated through empirical data that AI-based predictive analytics models were more successful than the traditional forecasting models because they considered dynamic datasets and behavioral patterns as part of the decision-making system (Choi et al., 2018; Min et al., 2019). This development minimized the error in forecasting and allowed companies to match the production schedules with the actual demand in the market, and hence reduced excess stocks and stockouts. Moreover, cloud platforms reinforced the predictive reliability and responsiveness of forecasting systems by facilitating the constant refreshment of data and the real-time analytics (Kamble et al., 2020). These results showed that AI-enabled forecasting systems were useful in ensuring supply chain agility and cost-effectiveness.

The reverse logistics and the product recovery processes were another area where AI showed significant contributions through enhanced sorting accuracy and prediction of returns, and enhancing the remanufacturing efficiency. Research also demonstrated that smart algorithms were beneficial in improving recovery decisions by examining product conditions, return trends, and lifecycle information, improving the performance of closed-loop systems (Govindan & Soleimani, 2017; Guide & Van Wassenhove, 2009). AI-powered automation enhanced the disassembly and inspection processes, decreasing the time of operations and maximizing the rates of obtaining material back in reverse supply chains (Mishra et al., 2020; Zhang et al., 2020). Cloud computing also aided in these processes as it allowed the real-time coordination of logistics partners, enhanced reverse flows traceability and transparency, which enhanced recovery performance (Ben-Daya et al., 2019; Tseng et al., 2018).

The efficiency of recycling was also enhanced by a large margin due to AI-based classification, recognition of materials, and automated sorting systems in closed-loop supply chains. According to recent studies, AI-based technologies will improve the accuracy of waste segregation and increase the rate of resource recovery, which will contribute to the goals of the circular economy (Zhong & Said, 2025; Zhang et al., 2020). Machine learning algorithms allowed systems to detect the material composition and find the best recycling routes, which lessened environmental impact and improved sustainability results. Cloud integration also facilitated recycling systems by facilitating data-driven coordination between the collection points and recycling plants, which guarantees effective distribution of resources (Zejjari & Benhayoun, 2024; Bhattacharya et al., 2024). These advancements showed that AI and cloud technologies complement each other to enhance recycling procedures and minimize operational inefficiencies.

The combination of AI with cloud computing has contributed to the overall performance of the closed-loop supply chain through the increase of its transparency, traceability, and the ability to make decisions in real-time. It was demonstrated that

through digital platforms, information flow among stakeholders in the supply chain was easily coordinated, enhancing coordination in forward and reverse logistics activities (Bag et al., 2021; Ivanov & Dolgui, 2020). Resilience was also improved with the help of AI-based decision support systems that detected disruption early and recommended the most appropriate corrective measures in supply chain networks (Kache & Seuring, 2017). The concept of AI and cloud computing facilitated sustainability objectives by decreasing waste production, maximizing resource consumption, and cutting carbon emissions throughout supply chain operations (Tseng et al., 2018; Kumar et al., 2020). These combined technologies thus proved to be very vital in the development of intelligent, sustainable, and resilient supply chain systems.

### CONCLUSIONS AND RECOMMENDATIONS

This paper has explored how artificial intelligence can be used to improve the accuracy of forecasts, recovery, and performance in cloud-enabled closed-loop supply chains. The results proved that AI greatly enhanced demand forecasting, minimized uncertainty, and facilitated effective decision-making in supply chain activities. These results were enhanced with the implementation of cloud computing, which facilitated real-time data processing, the free flow of information, and better coordination of the stakeholders. The findings established that AI-based systems were useful in enhancing efficiency and sustainability in operations by maximizing the use of resources and reducing wastage. Moreover, the research indicated that the closed-loop supply chain turned out to be more dynamic and resilient with the help of smart technologies, especially in handling reverse logistics and recycling operations. In general, the study found that integrating AI and cloud computing formed a solid basis in the development of intelligent, sustainable, and circular supply chain systems.

To improve forecasting and decision-making in supply chains, organizations are advised to invest in state-of-the-art AI technologies, including machine learning, predictive analytics, and automation solutions. Integration of cloud computing platforms should also be a priority in firms to guarantee real-time access to data and enhanced collaboration among supply chain networks. Managers ought to emphasize enhancing data management practices through accuracy, consistency, and security of data since the quality of AI systems relies on quality data input. The organizations are expected to come up with special training courses in order to provide the employees with the skills they require to use the AI-driven systems. The policymakers must favour the use of AI and cloud technologies through the establishment of regulatory frameworks, incentives, and infrastructure that will encourage the digital transformation and sustainability. Another way companies can use the principles of a circular economy is to use AI in reverse logistics and recycling processes to enhance the recovery of resources and environmental performance.

### Future Research Directions

Future research must examine how new technologies like blockchain, Internet of Things, and digital twins can help develop cloud-enabled closed-loop supply chains further. The moderating and mediating impact of organizational variables, including digital capability and innovation culture, should also be examined by researchers on the relationship between AI and supply chain performance. Cross-industry and cross-regional comparative studies would give a more profound understanding of the applicability of the results. Longitudinal designs should be considered in future studies to investigate the sustainability and operational efficiency of AI adoption in the long term. Research on issues concerning data privacy and cybersecurity, as well as the ethical considerations of AI applications in the supply chain, is also necessary. Increasing research in these fields would help in building more robust, secure, and sustainable intelligent supply chain systems.

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